

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference PHN 17.550W0	FOR FURTHER ACTION see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. PCT/EP 00/06589	International filing date (day/month/year) 11/07/2000	(Earliest) Priority Date (day/month/year) 15/07/1999
Applicant KONINKLIJKE PHILIPS ELECTRONICS N.V.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 5 sheets.

☒ It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

- a. With regard to the **language**, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

☐ the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

- b. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international search was carried out on the basis of the sequence listing :

☐ contained in the international application in written form.

☐ filed together with the international application in computer readable form.

☐ furnished subsequently to this Authority in written form.

☐ furnished subsequently to this Authority in computer readable form.

☐ the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

☐ the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. ☐ **Certain claims were found unsearchable** (See Box I).

3. ☒ **Unity of invention is lacking** (see Box II).

4. With regard to the **title**,

☒ the text is approved as submitted by the applicant.

☐ the text has been established by this Authority to read as follows:

5. With regard to the **abstract**,

☒ the text is approved as submitted by the applicant.

☐ the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.

6. The figure of the **drawings** to be published with the abstract is Figure No.

☒ as suggested by the applicant.

☐ because the applicant failed to suggest a figure.

☐ because this figure better characterizes the invention.

1

☐ None of the figures.

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/06589

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G11B7/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G11B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 412 626 A (NISHIUCHI KENICHI ET AL) 2 May 1995 (1995-05-02) cited in the application column 9, line 20-40; claims 1,6,7; figures 3,6 ---	1,12
A	EP 0 797 193 A (MATSUSHITA ELECTRIC IND CO LTD) 24 September 1997 (1997-09-24) page 12; claims 1-3; figures 1-9 ---	1,10,12, 21
A	EP 0 669 611 A (MATSUSHITA ELECTRIC IND CO LTD) 30 August 1995 (1995-08-30) claims 1,8; figures 1-5 ---	1,12
A	WO 97 30444 A (PHILIPS ELECTRONICS NV ;PHILIPS NORDEN AB (SE)) 21 August 1997 (1997-08-21) claims 1-8; figure 1 --- -/--	1,12

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

G document member of the same patent family

Date of the actual completion of the international search

16 February 2001

Date of mailing of the international search report

22.02.01

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Bernas, Y

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/06589

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 732 062 A (AOKI IKUO ET AL) 24 March 1998 (1998-03-24) claim 1; figure 7 ---	1, 10, 12, 21
A	EP 0 713 213 A (IBM) 22 May 1996 (1996-05-22) claims 1-3; figure 4 ---	10, 21
A	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 03, 31 March 1997 (1997-03-31) & JP 08 287465 A (RICOH CO LTD), 1 November 1996 (1996-11-01) abstract ---	10, 21
A	PATENT ABSTRACTS OF JAPAN vol. 018, no. 624 (P-1833), 28 November 1994 (1994-11-28) & JP 06 236553 A (HITACHI LTD), 23 August 1994 (1994-08-23) abstract -----	10, 21

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 00/06589

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
US 5412626	A	02-05-1995	JP 6012674 A	21-01-1994
EP 0797193	A	24-09-1997	CN 1173941 A	18-02-1998
			CN 1250210 A	12-04-2000
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			AU 1614797 A	02-09-1997
			EP 0821825 A	04-02-1998
			EP 0830675 A	25-03-1998
			WO 9730440 A	21-08-1997
			JP 11504462 T	20-04-1999
			JP 11506248 T	02-06-1999
			US 5802032 A	01-09-1998
US 5732062	A	24-03-1998	JP 9115141 A	02-05-1997
			JP 9134525 A	20-05-1997
			JP 9305971 A	28-11-1997
EP 0713213	A	22-05-1996	US 5561656 A	01-10-1996
			JP 8212555 A	20-08-1996
			KR 184628 B	15-04-1999
JP 08287465	A	01-11-1996	NONE	
JP 06236553	A	23-08-1994	NONE	

INTERNATIONAL SEARCH REPORT

International application No.
PCT/EP 00/06589

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-9,12-20,23-25

Method and apparatus of recording on phase change media where a recording mark is preceeded by a cooling pulse lower than the erase pulse level and followed by a rear heat pulse higher than the erase power level.

2. Claims: 10,11,21,22

Method and apparatus of recording on phase change media where a recording mark is preceeded by a cooling pulse lower than the erase pulse level and which has a level depending on a number n where nT is the length of the recorded mark.

(19) World Intellectual Property Organization
International Bureau



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(25) Filing Language: **English**

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99202333.3 **15 July 1999 (15.07.1999) EP**

(71) Applicant (for all designated States except US): **KONINKLIJKE PHILIPS ELECTRONICS N.V. [NL/NL];**
Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **DEKKER, Martijn, J. [NL/NL];** Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **VAN DEN BRINK, Hendrikus, B. [NL/NL];** Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

(74) Agent: **FAESSEN, Louis, M., H.;** Internationaal Octroibureau B.V., Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).

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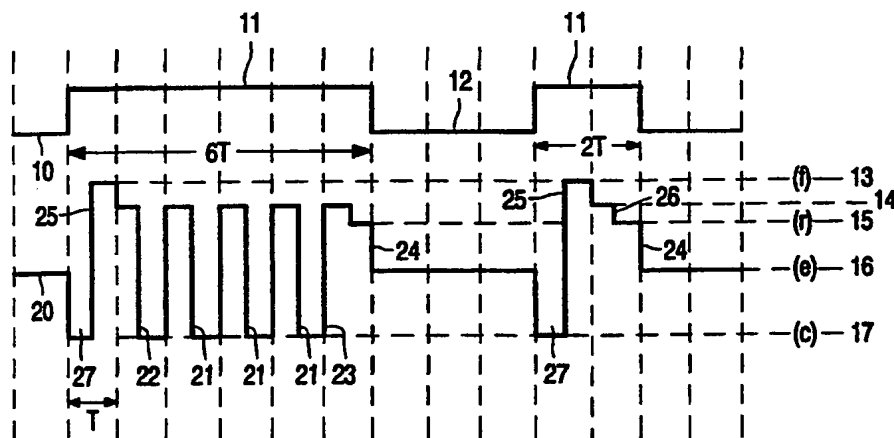
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— Without international search report and to be republished upon receipt of that report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **METHODS AND DEVICES FOR RECORDING MARKS IN AN INFORMATION LAYER OF AN OPTICAL RECORD CARRIER, AND RECORD CARRIERS FOR USE THEREIN.**



(57) Abstract: Methods and devices are described for writing an optical record carrier, in which a mark representing recorded data is written in a phase-change layer of a record carrier by a sequence of radiation pulses. A rear heating pulse (24) is introduced after a last write pulse (23, 26) and a front heating pulse (25) is introduced before the first write pulse (22, 26). The power level (13) of the front heating pulse and the power level (15) of the rear heating pulse may be dependent on the length of the mark to be recorded and on properties of the record carrier. The method results in a reduced jitter of the marks written, especially when writing at high recording speeds.

WO 01/06500 A2

Methods and devices for recording marks in an information layer of an optical record carrier, and record carriers for use therein.

The invention relates to a method of recording marks representing data in a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, by irradiating the information layer with a pulsed radiation beam, each mark being written by a sequence of pulses comprising at least one write pulse, the written marks being erasable by irradiating the information layer with a radiation beam having an erase power level (e), a first write pulse of a sequence of pulses being preceded by a cooling pulse having a cooling power level (c) which is lower than the erase power level (e), said radiation beam being generated by a radiation source.

The invention also relates to a recording device for recording data in the form of marks on a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, by irradiating the information layer with a pulsed radiation beam, the recorded marks being erasable by irradiating the information layer with a radiation beam having an erase power level (e), the device comprising a radiation source providing the radiation beam and a control unit for controlling the power of the radiation beam, the control unit being operative for providing a sequence of write pulses for writing a mark and controlling the power of the radiation beam such that it has a cooling power level (c) which is lower than the erase power level (e) preceding a first write pulse of a sequence of pulses.

The invention further relates to a recording medium for use in a recording device, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, and comprising an area containing recording parameters.

A recording method and device as described in the preamble are known from United States patent 5, 412,626. A mark is written by a sequence of write pulses and the previously written marks between the marks being written are erased by applying an erase power level (e) in between the sequences. The known sequence has a cooling power level (c) immediately before a first write pulse of the sequence, the cooling power level (c) being lower

than the erase power level (e). The cooling power level (c) may be any power level lower than the erase power level (e), including a radiation source off level. The power level in between the write pulses may be any power level in the range between the erase power level (e) and the cooling power level (c). As the cooling power level (c) is immediately before the first write pulse of the sequence, a stable recorded mark can be formed, resulting in a mark having a low jitter. The jitter is the standard deviation of the time differences between level transitions in a digitized read signal and the corresponding transitions in a clock signal, the time difference being normalized by the duration of one period of said clock.

The known method is suitable for direct-overwrite on a record carrier, i.e., by writing information to be recorded in the information layer of the record carrier and at the same time erasing information previously written in the information layer.

A method of reducing the jitter in phase-change types of record carriers is disclosed in the JPA 08287465. In this method, the edges of write pulses in sequences of pulses are shifted in time. The extent of these time shifts is dependent on properties of the record carrier and of the recording device. In general, the time shifts are very small as compared with the duration of a write pulse.

It is a drawback of the method known from US 5,412,626 that it does not lead to sufficiently low jitter in the read signal obtained from reading marks written by using the method, especially when the marks are written at high recording speeds. It is a drawback of the method of reducing the jitter known from JPA 08287465 that it requires complex and expensive electronics to produce the time shifts with sufficient accuracy.

It is an object of the invention to provide a method of recording marks of the kind described in the opening paragraph, having a reduced jitter without the need for complex and expensive electronics.

This object is achieved when the method described in the preamble is characterized in that a last write pulse of a sequence is directly followed by a rear heating pulse having a rear heating power level (r), the rear heating power level (r) being higher than the erase power level (e).

Instead of returning to a cooling power level (c) or an erase power level (e) after a last write pulse in a sequence of pulses, a rear heating pulse having a rear heating power

level (r) which is higher than the erase power level (e) is introduced, resulting in the jitter of the marks being smaller than the jitter of the marks recorded by means of the known method.

Modifying a power level in a sequence of write pulses requires less complex and less expensive electronics than are required for introducing very small shifts in time of the edges of the write pulses. Moreover, electronics for providing different power levels (such as, for example, the erase power level and the cooling power level) are already available in recording devices, and generally only a minor modification would be required for implementing the method according to the invention.

It may be apparent to a person skilled in the art that embodiments of the method according to the invention, introducing a rear heating pulse having more than one rear heating power level, such as, for example, step-wise descending power levels descending from the write power level to the erase power level, also result in a reduced jitter of the marks.

The method according to the invention especially has advantages when used in combination with a record carrier where a layer comprising an Al-alloy is replaced by a layer comprising Si and a dielectric layer, such as, for example, a layer comprising ZnS:SiO₂. These kinds of record carriers are known as Absorption Controlled record carriers. A typical high data rate phase-change record carrier comprises a layer of an Al-alloy deposited on a substrate. Provided on top of the layer comprising an Al-alloy are, successively, at least one dielectric layer, an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase (i.e., a phase-change layer), and again at least one dielectric layer. In Absorption Controlled record carriers, the layer comprising an Al-alloy is replaced by, successively, a layer comprising ZnS:SiO₂ and a layer comprising Si on top of the substrate. A combination of the method according to the invention and a recording medium of the kind of Absorption Controlled record carriers described above results in a significant reduction of the jitter of the marks, especially when the marks are written at high recording speeds.

An embodiment of the method according to the invention is characterized in that the rear heating power level (r) of the rear heating pulse is dependent on properties of the recording medium.

The rear heating power level (r) can be assigned a fixed chosen value. Alternatively, the rear heating power level (r) can be assigned a value which depends on properties of the individual record carrier on which marks are to be recorded. The value of the

rear heating power level (r) to be used for an individual record carrier can be determined, for example, by a test procedure where sequences of pulses, with each sequence having a different value for the rear heating power level (r), are used to record marks, and the resulting marks are read back and analyzed. Other test procedures can be used alternatively. Finally, the optimal value for the rear heating power level (r) corresponding to an individual record carrier may be recorded on that record carrier. In this case, the value can be directly read from the record carrier by a recording device.

A preferred embodiment of the method according to the invention for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, is characterized in that the rear heating pulse has a first rear heating power level (r_1) when $n=2$, a second rear heating power level (r_2) when $n=3$, and a third rear heating power level (r_3) when $n \geq 4$, the first rear heating power level (r_1), the second rear heating power level (r_2), and the third rear heating power level (r_3) being dependent on properties of the recording medium.

A further reduction of the jitter is obtained when, instead of using a single rear heating power level (r) for all marks to be recorded, the rear heating power level is made dependent on the length of the marks to be recorded. This results in a significant reduction of the jitter, especially of the shorter marks, i.e., the marks having a length of $2T$ and $3T$.

The rear heating power levels (r_1 , r_2 and r_3) can each be assigned a fixed chosen value. Alternatively, the rear heating power levels (r_1 , r_2 and r_3) can be assigned values which depend on properties of the individual record carrier on which marks are to be recorded. The values of the rear heating power levels (r_1 , r_2 and r_3) to be used for an individual record carrier can be determined, for example, by a test procedure where sequences of pulses, with each sequence having different sets of values for the rear heating power levels (r_1 , r_2 and r_3), are used to record marks, and the resulting marks are read back and analyzed. Other test procedures can be used alternatively. Finally, the optimal values for the rear heating power levels (r_1 , r_2 and r_3) corresponding to an individual record carrier may be recorded on that record carrier. In this case, the values can be directly read from the record carrier by a recording device.

An embodiment of the method according to the invention is characterized in that the first write pulse of a sequence is directly preceded by a front heating pulse having a front heating power level (f), the front heating pulse being directly preceded by the cooling

pulse having a cooling power level (c), the front heating power level (f) being higher than the erase power level (e).

A further reduction of the jitter is obtained when a front heating-pulse is introduced between the cooling pulse and the first write pulse of a sequence of pulses, the front heating pulse having a front heating power level (f) which is higher than the erase power level (e). By introducing this front heating pulse, a symmetry is obtained between the front portion of a sequence of pulses and the rear portion of a sequence of pulses. The front heating power level (f) may have a value which is equal to the rear heating power level (r), or may have a value which is different from the rear heating power level (r).

An embodiment of the method according to the invention is characterized in that the front heating power level (f) of the front heating pulse is dependent on properties of the recording medium.

The front heating power level (f) can be assigned a fixed chosen value. Alternatively, the front heating power level (f) can be assigned a value which depends on properties of the individual record carrier on which marks are to be recorded. The value of the front heating power level (f) to be used for an individual record carrier can be determined by a test procedure or directly read from the record carrier, as described above in the case of the embodiment which is characterized in that the rear heating power level of the rear heating pulse is dependent on properties of the record carrier.

A preferred embodiment of the method according to the invention for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, is characterized in that the front heating pulse has a first front heating power level (f_1) when $n=2$, a second front heating power level (f_2) when $n=3$, and a third front heating power level (f_3) when $n \geq 4$, the first front heating power level (f_1), the second front heating power level (f_2), and the third front heating power level (f_3) being dependent on properties of the recording medium.

Instead of using a single front heating power level (f) for all marks to be recorded, the front heating power level is made dependent on the length of the marks to be recorded. This results in a significant reduction of the jitter, especially of the shorter marks, i.e., the marks having a length of $2T$ and $3T$.

The front heating power levels (f_1 , f_2 and f_3) can each be assigned a fixed chosen value. Alternatively, the front heating power levels (f_1 , f_2 and f_3) can be assigned

values which depend on properties of the individual record carrier on which marks are to be recorded. The values of the front heating power levels (f_1 , f_2 and f_3) to be used for an individual record carrier can be determined by a test procedure or directly read from the record carrier, as described above in the case of the embodiment which is characterized in that the rear heating pulse has a first rear heating power level (r_1) when $n=2$, a second rear heating power level (r_2) when $n=3$, and a third rear heating power level (r_3) when $n \geq 4$.

An embodiment of the method according to the invention is characterized in that the cooling power level (c) of the cooling pulse is dependent on properties of the radiation source and the recording medium.

The cooling power level (c) can be assigned a fixed chosen value. Alternatively, the cooling power level (c) can be assigned a value which depends on properties of the individual record carrier on which marks are to be recorded and on properties of the radiation source. The value of the cooling power level (c) to be used for an individual record carrier can be determined by a test procedure as described above in the case of the embodiment which is characterized in that the rear heating power level of the rear heating pulse is dependent on properties of the record carrier.

By assigning the cooling power level (c) an optimal value which depends on properties of the individual record carrier on which marks are to be recorded and on properties of the radiation source, a fast transition from the cooling power level (c) to either the front heating pulse power level (f) or the power level of the first write pulse in a sequence is obtained. This results in well-defined marks, having a reduced jitter.

An embodiment of the method according to the invention for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, is characterized in that the cooling pulse has a first cooling power level (c_1) when $n=2$, a second cooling power level (c_2) when $n=3$, and a third cooling power level (c_3) when $n \geq 4$, the first cooling power level (c_1), the second cooling power level (c_2), and the third cooling power level (c_3) being dependent on properties of the radiation source and the recording medium.

Instead of using a single cooling power level (c) for all marks to be recorded, the cooling power level is made dependent on the length of the marks to be recorded. This results in a significant reduction of the jitter, especially of the shorter marks, i.e., the marks having a length of $2T$ and $3T$.

The cooling power levels (c_1 , c_2 and c_3) can each be assigned a fixed chosen value. Alternatively, the cooling power levels (c_1 , c_2 and c_3) can be assigned values which depend on properties of the individual record carrier on which marks are to be recorded and on properties of the radiation source. The values of the cooling power levels (c_1 , c_2 and c_3) to be used for an individual record carrier can be determined by a test procedure as described above in the case of the embodiment which is characterized in that the rear heating pulse has a first rear heating power level (r_1) when $n=2$, a second rear heating power level (r_2) when $n=3$, and a third rear heating power level (r_3) when $n \geq 4$.

An embodiment of the method according to the invention is characterized in that the rear heating pulse includes a front portion having the rear heating power level (r), and a rear portion having a power level which is lower than the erase power level (e).

It is a further object of the invention to provide a recording device of the kind described in the preamble, adapted for use of the method according to the invention.

This object is achieved when the recording device described in the preamble is characterized in that the control unit is operative for controlling the power of the radiation beam such that it has a rear heating pulse having a rear heating power level (r) directly following a last write pulse of a sequence, the rear heating power level (r) being higher than the erase power level (e).

An embodiment of the recording device according to the invention for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, is characterized in that the recording device comprises means for determining a first value for the rear heating power level (r_1) when $n=2$, a second value for the rear heating power level (r_2) when $n=3$, and a third value for the rear heating power level (r_3) when $n \geq 4$, said first value for the rear heating power level (r_1), second value for the rear heating power level (r_2) and third value for the rear heating power level (r_3) being dependent on properties of the recording medium.

An embodiment of the recording device according to the invention is characterized in that the control unit is operative for controlling the power of the radiation

beam such that it has a front heating pulse having a front heating power level (f) directly preceding a first write pulse and a cooling pulse having a cooling power level (c) directly preceding the front heating pulse, the front heating power level (f) being higher than the erase power level (e) and the cooling power level (c) being lower than the erase power level (e).

5

An embodiment of the recording device according to the invention for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, is characterized in that the recording device comprises means for determining a first value for the front heating power level (f_1) when $n=2$, a second value for the front heating power level (f_2) when $n=3$, and a third value for the front heating power level (f_3) when $n \geq 4$, said first value for the front heating power level (f_1), second value for the front heating power level (f_2) and third value for the front heating power level (f_3) being dependent on properties of the recording medium.

15

It is a further object of the invention to provide a recording medium of the kind described in the preamble, adapted for use in the method and the recording device according to the invention.

20

This object is achieved when the recording medium described in the preamble is characterized in that the area containing recording parameters comprises a value for the rear heating power level (r).

25

This object is also achieved when the recording medium described in the preamble is characterized in that the area containing recording parameters comprises a value for the front heating power level (f).

This object is also achieved when the recording medium described in the preamble is characterized in that the area containing recording parameters comprises a value for the cooling power level (c).

30

Using the method and the recording device according to the invention, the rear heating power level (r), the front heating power level (f) and the cooling power level (c), respectively, can be assigned a value which depends on properties of the individual record carrier on which marks are to be recorded. The value for the rear heating power level (r), the front heating power level (f) and the cooling power level (c), respectively, corresponding to the individual record carrier is recorded on the record carrier according to the invention in an

area containing recording parameters. This value can be directly read from the record carrier according to the invention by, for example, an embodiment of the method and an embodiment of the recording device according to the invention.

5 These and other objects, features and advantages of the invention will be apparent from the following, more particular description of embodiments of the invention, as illustrated in the accompanying drawings, where

 Figures 1 to 4 show diagrams comprising the time-dependence of a data signal and a corresponding control signal controlling the power levels of the radiation beam,

10 Figure 5 shows a diagram of a first recording device according to the invention, and

 Figure 6 shows a diagram of a second recording device according to the invention.

15 Figure 1 shows diagrams comprising two signals, a digital data signal 10 and a control signal 20, as used in the method according to the invention. Figure 1a gives the value of the digital data signal 10 as a function of time, the value of the signal representing information to be recorded. The vertical broken lines indicate transitions in a clock signal of a data clock belonging to the data signal. The period of the data clock, also called the channel bit period, is indicated by T. When recording this data signal, a 'high' period 11 is recorded as a mark having a length corresponding to the duration of the 'high' period 11, and a 'low' period 20 12 is recorded as an unwritten area, a space, between the marks and having a length corresponding to the duration of the 'low' period. In general, the length of a mark is substantially equal to the number of channel bit periods of the data signal times the writing speed. The length of a mark is therefore often expressed by the number of data clock periods when the corresponding data signal is 'high' (e.g., 6T for a mark with a corresponding data signal being 'high' for 6 data clock periods, and 2T for a mark with a corresponding data signal being 'high' for 2 data clock periods).

25 The data is written in an optical record carrier comprising an information layer 30 having a phase which is reversibly changeable between a crystal phase and an amorphous phase (i.e., a phase-change layer). The marks representing the data are written along a track in the information layer by irradiating the information layer with a pulsed radiation beam. The marks are areas of the information layer having optical characteristics which are different from their surroundings, which makes optical reading of these marks possible.

Figure 1b shows a control signal 20 corresponding to the data signal 10 in a first embodiment of the invention. The control signal 20 is used for modulating the power of a radiation beam with which the marks are being written in the information layer, where it is assumed that the power level of the radiation beam is proportional to the level of the control
5 signal.

Figure 1b shows two sequences of pulses for successively writing a 6T mark and a 2T mark. Each sequence of pulses starts with a cooling pulse 27 having a cooling power level (c) 17. The power level in between the sequences is at an erase power level (e) 16. The power level in between the write pulses 21, 22 and 23, with the write pulses having a write
10 power level 14, is at the cooling power level (c) 17. The last write pulse of a sequence 23 is directly followed by a rear heating pulse 24 having a rear heating power level (r) 15, and the first write pulse of a sequence 22 is directly preceded by a front heating pulse 25 having a front heating power level (f) 13. When recording a 2T mark, only a single write pulse 26 is applied, said single write pulse 26 being the first write pulse in the sequence and the last write
15 pulse in the sequence at the same time.

In a preferred embodiment of the invention, the rear heating power level (r) and the front heating power level (f) are made dependent on the length of the marks to be recorded. Figure 2 shows a first control signal 31 corresponding to a first data signal 30 and a second
20 control signal 33 corresponding to a second data signal 32 in this preferred embodiment of the invention.

Figure 2a shows a data signal 30 comprising successively a 2T mark and a 3T mark to be recorded. Figure 2b shows the corresponding control signal 31. The front heating pulse 252 of the sequence of pulses for recording a 2T mark has a first front heating power
25 level (f_1) 342, while the front heating pulse 253 of the sequence of pulses for recording a 3T mark has a second front heating power level (f_2) 341. Figure 2c shows a data signal 32 comprising again the 2T mark now followed by a 4T mark to be recorded. Figure 2d shows the corresponding control signal 33. The rear heating pulse 242 of the sequence of pulses for recording a 2T mark has a first rear heating power level (r_1) 351, while the rear heating pulse
30 244 of the sequence of pulses for recording a 4T mark has a second rear heating power level (r_3) 352.

In this example, the rear heating pulse 242 of the sequence of pulses for recording a 2T mark has a rear heating power level which is equal to that of the rear heating pulse 243 of the sequence of pulses for recording a 3T mark. However, the rear heating pulse

242 of the sequence of pulses for recording a 2T mark may alternatively have a rear heating power level which is different from that of the rear heating pulse 243 of the sequence of pulses for recording a 3T mark. Likewise, the front heating power level of the front heating pulse 253 for recording a 3T mark may alternatively have a value which is different from that of the front heating power level of the front heating pulse 254 for recording a 4T mark, although they have an equal value in this example.

In the example shown in Figure 2, marks having a length longer than 4T will be recorded, using a front heating pulse having a front heating power level which is equal to that used for recording a 4T mark and using a rear heating pulse having a rear heating power level which is equal to that used for recording a 4T mark. It may be apparent to a person skilled in the art that marks having a length longer than 4T may alternatively be recorded, using front heating power levels and rear heating power levels which are optimized for each individual mark length. Besides the rear heating power level (r) and the front heating power level (f), also the cooling power level (c) of the cooling pulse may be dependent on the length of the marks to be recorded.

Figure 3a shows a data signal 40 comprising successively a 2T mark and a 3T mark to be recorded. Figure 3b shows the corresponding control signal 41. The cooling pulse 271 of the sequence of pulses for recording a 2T mark has a first cooling power level (c_1) 44, while the cooling pulse 272 of the sequence of pulses for recording a 3T mark has a second cooling power level (c_2) 45.

Figure 4 shows an embodiment of the invention where the rear heating pulse includes a front portion and a rear portion. Figure 4a shows a data signal 50 comprising a 3T mark to be recorded. Figure 4b shows the corresponding control signal 51. The last write pulse of a sequence 23 is directly followed by a front portion 54 of the rear heating pulse, having a rear heating power level (r) 15, and subsequently by a rear portion 55 of the rear heating pulse. The rear portion 55 of the rear heating pulse has a power level 53 which is lower than the erase power level (e) 16.

Figure 5 shows a recording device according to the invention for recording data on a disc-shaped optical record carrier 150. Alternatively, the record carrier may be in the form of a tape. A data signal S_D , comprising the information to be recorded in the form of marks, is connected to a control unit 60. A current source 61 within the control unit 60 has five outputs, A, B, C, D and E. Output A provides a current which, when fed to a radiation source

151, through a control signal S_C , will result in a radiation beam 152 having an erase power level (3). Likewise, outputs B, C, D and E provide currents resulting in the write power level, the rear heating power level (r), the front heating power level (f) and the cooling power level (c), respectively. The current of each output A, B, C, D, and E can be selected by a switchunit
5 62. The switchunit 62 is operated by a pattern generator 63 controlled by the data signal S_D and a clock signal S_K . The pattern generator 63 transforms the data signal S_D into sequences of pulses having a cooling power level (c), a write power level, a front heating power level (f), a rear heating power level (r), and an erase power level (e) in accordance with a desired pattern. The clock signal S_K is obtained from a clock generator 158. When the recording device is used
10 for writing at a single speed, the clock generator 158 is preset at a fixed frequency. When writing at a variable speed, the frequency of the clock generator 158 will vary with the actual writing speed.

The control signal S_C , provided at the output of the control unit 60 and carrying the sequences of write pulses, is connected to the radiation source 151. The control signal S_C
15 controls the power of the radiation beam 152 generated by the radiation source 151. The radiation beam 152 is focused by a lens 153 onto an information layer 501 of the record carrier 150. The disc-shaped record carrier 150 is rotated around its center by a motor 154.

This embodiment of a recording device according to the invention is suitable for executing the embodiments of the method according to the invention as shown in Figure 1,
20 using a single front heating power level (f) and a single rear heating power level (r) which are independent of the length of the marks to be recorded.

Figure 6 shows a recording device according to the invention for recording on a disc-shaped optical record carrier 150, using values for the front heating power level (f) and
25 the rear heating power level (r) which are dependent on the length of the marks to be recorded. The data signal S_D is connected to a unit 70 comprising determination means. This unit 70 analyzes the data signal S_D and determines the length of the marks to be recorded. Dependent on the length of a mark to be recorded, appropriate current settings for the outputs C (rear heating power level) and D (front heating power level) of the current source 61 are selected
30 and transferred to the current source 61 through signal 71. In this way, instead of a single current, resulting in a single power level of the radiation beam, both output C and output B may supply different currents, resulting in different power levels of the radiation beam, the value of the currents being dependent on the length of the marks to be recorded.

Besides being dependent on the length of the marks to be recorded, the front heating power level (f) and the rear heating power level (r) may also be dependent on properties of the recording medium. Information concerning the optimal settings of the power levels for a specific record carrier on which data is to be recorded may be supplied to unit 70 through signal 72. The information concerning the optimal settings of the power levels may be supplied, for example, by a test procedure determining the optimal settings or, alternatively, may be read directly from an area containing recording parameters on the record carrier.

CLAIMS:

1. A method of recording marks representing data in a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, by irradiating the information layer with a pulsed radiation beam, each mark being written by a sequence of pulses
5 comprising at least one write pulse, the written marks being erasable by irradiating the information layer with a radiation beam having an erase power level (e), a first write pulse of a sequence of pulses being preceded by a cooling pulse having a cooling power level (c) which is lower than the erase power level (e), said radiation beam being generated by a radiation source, *characterized in that* a last write pulse of a sequence is directly followed by a rear
10 heating pulse having a rear heating power level (r), the rear heating power level (r) being higher than the erase power level (e).
2. A method as claimed in claim 1, *characterized in that* the rear heating power level (r) of the rear heating pulse is dependent on properties of the recording medium.
15
3. A method as claimed in claim 1 for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, each mark being written by a sequence of (n-1) write pulses, *characterized in that* the rear heating pulse has a first rear
20 heating power level (r_1) when $n=2$, a second rear heating power level (r_2) when $n=3$, and a third rear heating power level (r_3) when $n \geq 4$, the first rear heating power level (r_1), the second rear heating power level (r_2), and the third rear heating power level (r_3) being dependent on properties of the recording medium.
- 25 4. A method as claimed in claim 1, 2 or 3, *characterized in that* the first write pulse of a sequence is directly preceded by a front heating pulse having a front heating power level (f), the front heating pulse being directly preceded by the cooling pulse having a cooling power level (c), the front heating power level (f) being higher than the erase power level (e).

5. A method as claimed in claim 4, *characterized in that* the front heating power level (f) of the front heating pulse is dependent on properties of the recording medium.

6. A method as claimed in claim 4 for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, each mark being written by a sequence of (n-1) write pulses, *characterized in that* the front heating pulse has a first front heating power level (f_1) when $n=2$, a second front heating power level (f_2) when $n=3$, and a third front heating power level (f_3) when $n \geq 4$, the first front heating power level (f_1), the second front heating power level (f_2), and the third front heating power level (f_3) being dependent on properties of the recording medium.

7. A method as claimed in claim 1, 2, 3, 4, 5 or 6, *characterized in that* the cooling power level (c) of the cooling pulse is dependent on properties of the radiation source and the recording medium.

8. A method as claimed in claim 4 for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, each mark being written by a sequence of (n-1) write pulses, *characterized in that* the cooling pulse has a first cooling power level (c_1) when $n=2$, a second cooling power level (c_2) when $n=3$, and a third cooling power level (c_3) when $n \geq 4$, the first cooling power level (c_1), the second cooling power level (c_2), and the third cooling power level (c_3) being dependent on properties of the radiation source and the recording medium.

9. A method as claimed in claim 1, 2 or 3, *characterized in that* the rear heating pulse includes a front portion having the rear heating power level (r), and a rear portion having a power level which is lower than the erase power level (e).

10. A method of recording marks representing data in a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, by irradiating the information layer with a pulsed radiation beam, each mark having a length of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined

natural number larger than 1, the marks being written by a sequence of pulses comprising (n-1) write pulses, the written marks being erasable by irradiating the information layer with a radiation beam having an erase power level (e), a first write pulse of a sequence of pulses being preceded by a cooling pulse having a cooling power level (c) which is lower than the erase power level (e), said radiation beam being generated by a radiation source, *characterized in that* the cooling pulse has a first cooling power level (c_1) when $n=2$, a second cooling power level (c_2) when $n=3$, and a third cooling power level (c_3) when $n \geq 4$, the first cooling power level (c_1), the second cooling power level (c_2), and the third cooling power level (c_3) being dependent on properties the radiation source and of the recording medium.

11. A method as claimed in claim 10, *characterized in that* the first cooling power level (c_1) is substantially equal to the second cooling power level (c_2) and the third cooling power level (c_3).

12. A recording device for recording data in the form of marks on a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, by irradiating the information layer with a pulsed radiation beam, the recorded marks being erasable by means of irradiating the information layer with a radiation beam having an erase power level (e), the device comprising a radiation source providing the radiation beam and a control unit for controlling the power of the radiation beam, the control unit being operative for providing a sequence of write pulses for writing a mark and controlling the power of the radiation beam such that it has a cooling power level (c) which is lower than the erase power level (e) preceding a first write pulse of a sequence of pulses, *characterized in that* the control unit is operative for controlling the power of the radiation beam such that it has a rear heating pulse having a rear heating power level (r) directly following a last write pulse of a sequence, the rear heating power level (r) being higher than the erase power level (e).

13. A recording device as claimed in claim 12, *characterized in that* the recording device comprises means for determining a value for the rear heating power level (r), which value for the rear heating power level (r) depends on properties of the recording medium.

14. A recording device as claimed in claim 12 for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n

represents a predetermined natural number larger than 1, *characterized in that* the recording device comprises means for determining a first value for the rear heating power level (r_1) when $n=2$, a second value for the rear heating power level (r_2) when $n=3$, and a third value for the rear heating power level (r_3) when $n \geq 4$, said first value for the rear heating power level (r_1),
5 second value for the rear heating power level (r_2) and third value for the rear heating power level (r_3) being dependent on properties of the recording medium.

15. A recording device as claimed in claim 12, 13 or 14, *characterized in that* the control unit is operative for controlling the power of the radiation beam such that it has a front
10 heating pulse having a front heating power level (f) directly preceding a first write pulse and a cooling pulse having a cooling power level (c) directly preceding the front heating pulse, the front heating power level (f) being higher than the erase power level (e) and the cooling power level (c) being lower than the erase power level (e).

16. A recording device as claimed in claim 15, *characterized in that* the recording device comprises means for determining a value for the front heating power level (f), which value for the front heating power level (f) depends on properties of the recording medium.

17. A recording device as claimed in claim 15 for recording marks having lengths
20 of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, *characterized in that* the recording device comprises means for determining a first value for the front heating power level (f_1) when $n=2$, a second value for the front heating power level (f_2) when $n=3$, and a third value for the front heating power level (f_3) when $n \geq 4$, said first value for the front heating power level
25 (f_1), second value for the front heating power level (f_2) and third value for the front heating power level (f_3) being dependent on properties of the recording medium.

18. A recording device as claimed in claim 15, *characterized in that* the recording device comprises means for determining a value for the cooling power level (c), which value
30 for the cooling power level (c) depends on properties of the recording medium.

19. A recording device as claimed in claim 15 for recording marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, *characterized in that* the recording

device comprises means for determining a first value for the cooling power level (c_1) when $n=2$, a second value for the cooling power level (c_2) when $n=3$, and a third value for the cooling power level (c_3) when $n \geq 4$, said which first value for the cooling power level (c_1), second value for the cooling power level (c_2) and third value for the cooling power level (c_3) being dependent on properties of the radiation source and the recording medium.

20. A recording device as claimed in claim 12, 13 or 14, *characterized in that* the control unit is operative for providing the rear heating pulse and controlling the power of the radiation beam such that the rear heating pulse includes a front portion having the rear heating power level (r), and a rear portion having a power level which is lower than the erase power level (e).

21. A recording device for recording data in the form of marks on a recording medium, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, and said marks having lengths of nT , where T represents the length of one period of a reference clock in a data signal and n represents a predetermined natural number larger than 1, by irradiating the information layer by a pulsed radiation beam, the recorded marks being erasable by irradiating the information layer with a radiation beam having an erase power level (e), the device comprising a radiation source providing the radiation beam and a control unit for controlling the power of the radiation beam, the control unit being operative for providing a sequence of write pulses for writing a mark and controlling the power of the radiation beam such that it has a cooling power level (c) which is lower than the erase power level (e) preceding a first write pulse of a sequence of pulses, *characterized in that* the recording device comprises means for determining a first value for the cooling power level (c_1) when $n=2$, a second value for the cooling power level (c_2) when $n=3$, and a third value for the cooling power level (c_3) when $n \geq 4$, said first value for the cooling power level (c_1), second value for the cooling power level (c_2) and third value for the cooling power level (c_3) being dependent on properties of the radiation source and the recording medium.

22. A recording device as claimed in claim 21, *characterized in that* the first value for the cooling power level (c_1) is substantially equal to the second value for the cooling power level (c_2) and the third value for the cooling power level (c_3).

23. A recording medium for use in a recording device as claimed in claim 13 or 14, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, and comprising an area containing recording parameters, *characterized in that* the area containing recording parameters comprises a value for the rear heating power level (r).

24. A recording medium for use in a recording device as claimed in claim 16 or 17, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, and comprising an area containing recording parameters, *characterized in that* the area containing recording parameters comprises a value for the front heating power level (f).

25. A recording medium for use in a recording device as claimed in claim 18 or 19, said recording medium comprising an information layer having a phase which is reversibly changeable between a crystal phase and an amorphous phase, and comprising an area containing recording parameters, *characterized in that* the area containing recording parameters comprises a value for the cooling power level (c).

1/3

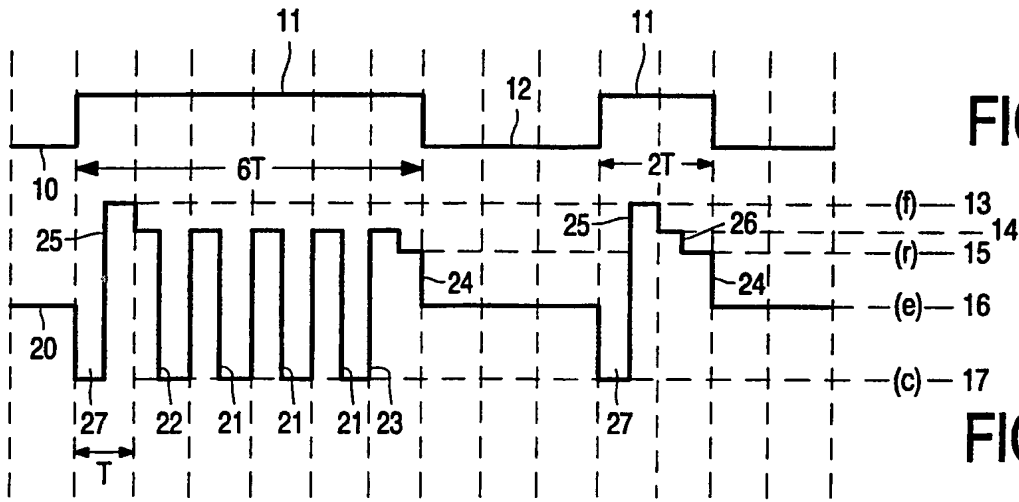


FIG. 1a

FIG. 1b

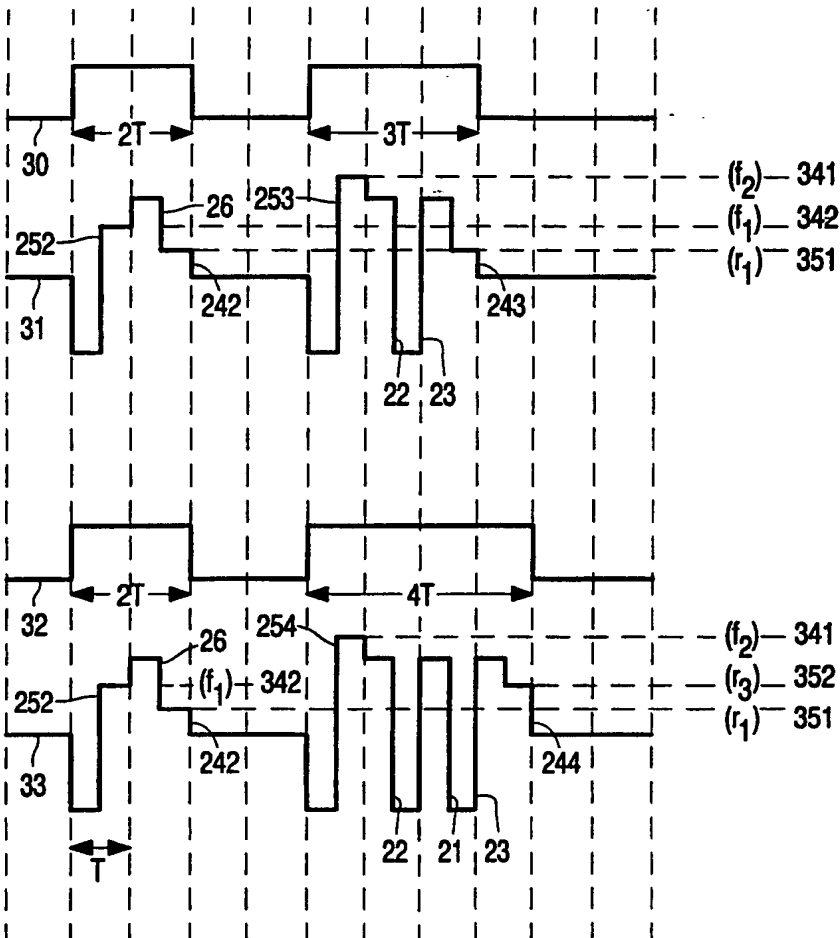


FIG. 2a

FIG. 2b

FIG. 2c

FIG. 2d

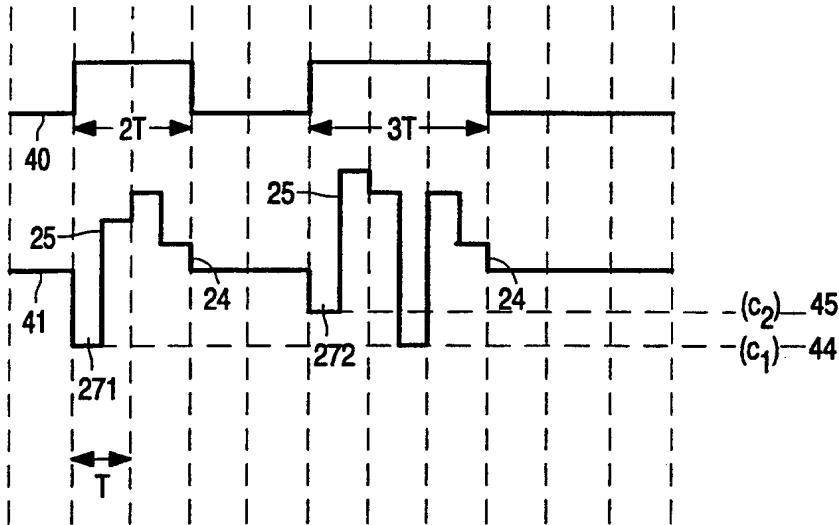


FIG. 3a

FIG. 3b

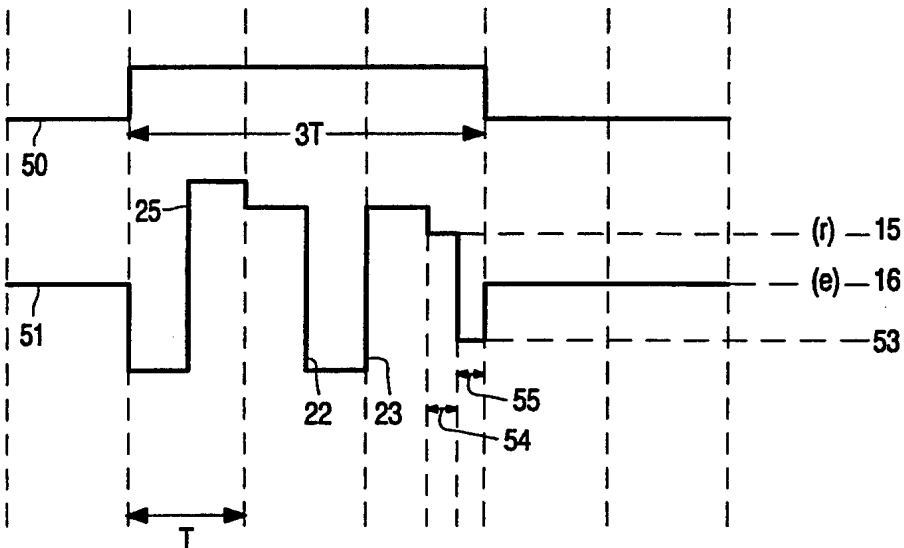


FIG. 4a

FIG. 4b

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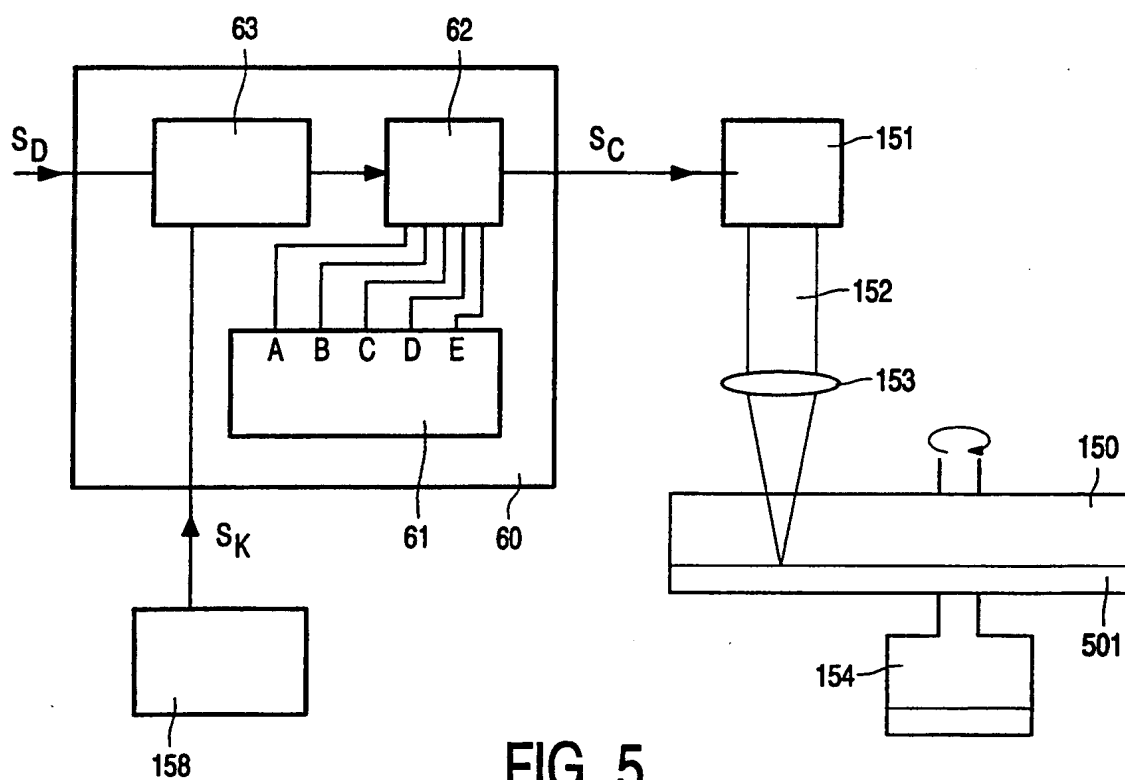


FIG. 5

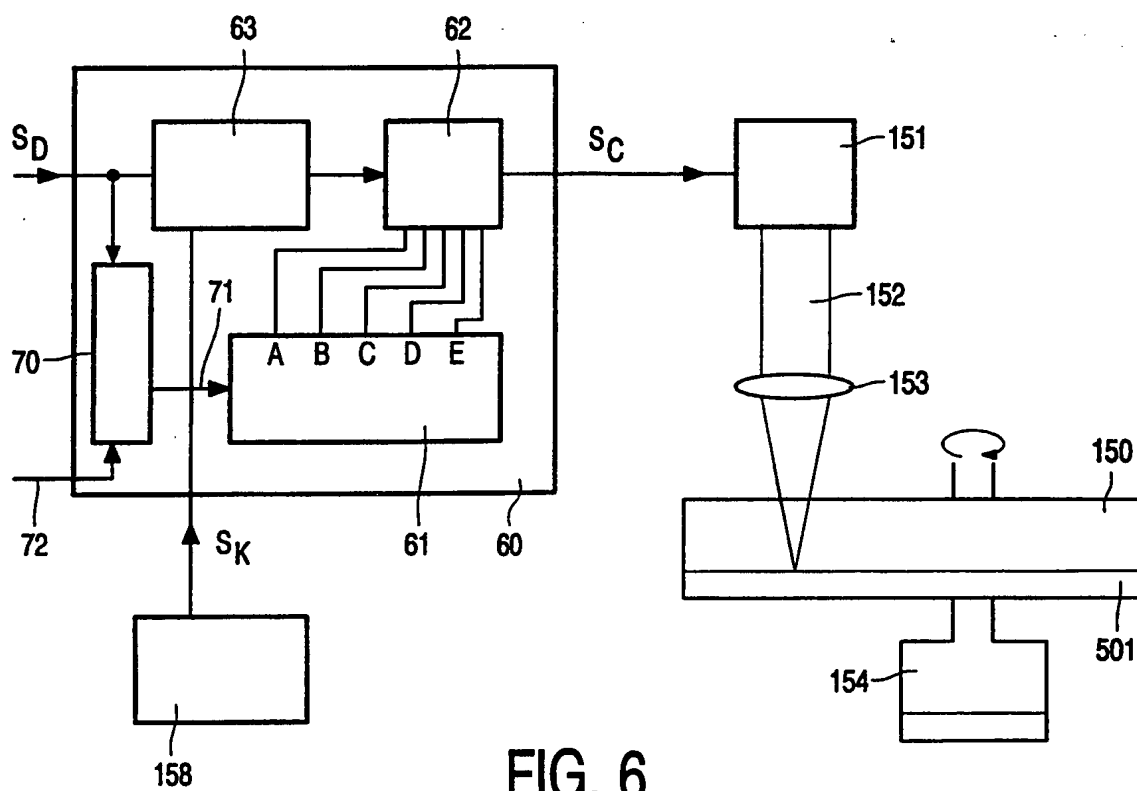


FIG. 6

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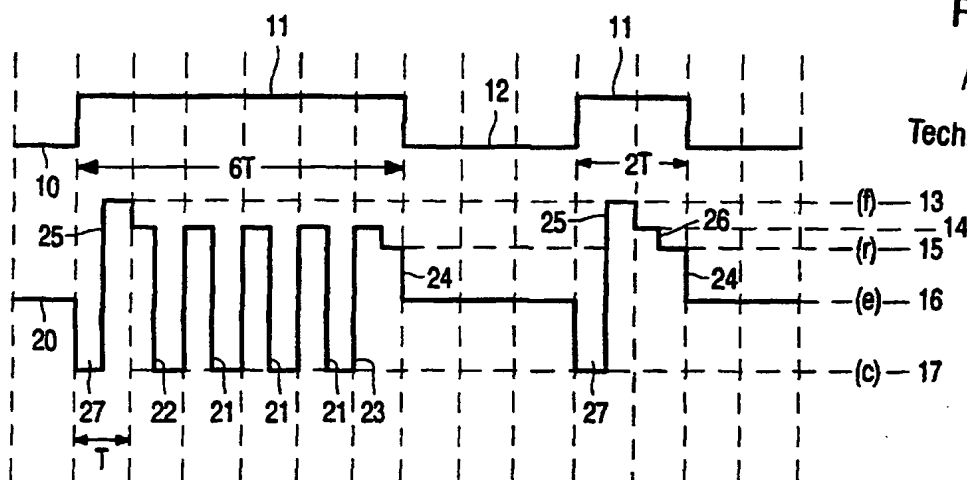
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- (71) Applicant (*for all designated States except US*): **KONINKLIJKE PHILIPS ELECTRONICS N.V. [NL/NL]**; Groenewoudseweg 1, NL-5621 BA Eindhoven (NL).
- (72) Inventors; and
- (75) Inventors/Applicants (*for US only*): **DEKKER, Martijn, J. [NL/NL]**; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL). **VAN DEN BRINK, Hendrikus, B. [NL/NL]**; Prof. Holstlaan 6, NL-5656 AA Eindhoven (NL).
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(54) Title: **METHODS AND DEVICES FOR RECORDING MARKS IN AN INFORMATION LAYER OF AN OPTICAL RECORD CARRIER, AND RECORD CARRIERS FOR USE THEREIN.**



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(57) Abstract: Methods and devices are described for writing an optical record carrier, in which a mark representing recorded data is written in a phase-change layer of a record carrier by a sequence of radiation pulses. A rear heating pulse (24) is introduced after a last write pulse (23, 26) and a front heating pulse (25) is introduced before the first write pulse (22, 26). The power level (13) of the front heating pulse and the power level (15) of the rear heating pulse may be dependent on the length of the mark to be recorded and on properties of the record carrier. The method results in a reduced jitter of the marks written, especially when writing at high recording speeds.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

Int. l. Application No

PCT/EP 00/06589

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Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G11B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 412 626 A (NISHIUCHI KENICHI ET AL) 2 May 1995 (1995-05-02) cited in the application column 9, line 20-40; claims 1,6,7; figures 3,6	1,12
A	EP 0 797 193 A (MATSUSHITA ELECTRIC IND CO LTD) 24 September 1997 (1997-09-24) page 12; claims 1-3; figures 1-9	1,10,12, 21
A	EP 0 669 611 A (MATSUSHITA ELECTRIC IND CO LTD) 30 August 1995 (1995-08-30) claims 1,8; figures 1-5	1,12
A	WO 97 30444 A (PHILIPS ELECTRONICS NV ;PHILIPS NORDEN AB (SE)) 21 August 1997 (1997-08-21) claims 1-8; figure 1	1,12
-/--		



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

16 February 2001

Date of mailing of the international search report

22.02.01

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.
Fax: (+31-70) 340-3016

Authorized officer

Bernas, Y

INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 00/06589

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 732 062 A (AOKI IKUO ET AL) 24 March 1998 (1998-03-24) claim 1; figure 7 ----	1,10,12, 21
A	EP 0 713 213 A (IBM) 22 May 1996 (1996-05-22) claims 1-3; figure 4 ----	10,21
A	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 03, 31 March 1997 (1997-03-31) & JP 08 287465 A (RICOH CO LTD), 1 November 1996 (1996-11-01) abstract ----	10,21
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INTERNATIONAL SEARCH REPORT

international application No.
PCT/EP 00/06589

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International Application No. PCT/EP 00 06589

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-9,12-20,23-25

Method and apparatus of recording on phase change media where a recording mark is preceeded by a cooling pulse lower than the erase pulse level and followed by a rear heat pulse higher than the erase power level.

2. Claims: 10,11,21,22

Method and apparatus of recording on phase change media where a recording mark is preceeded by a cooling pulse lower than the erase pulse level and which has a level depending on a number n where nT is the length of the recorded mark.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 00/06589

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